

Work Order ID 72061

Tuesday, July 19, 2011 7:32:24 AM



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Item ID: D205-634-011

Accept



Setup Start



Revision ID:

Item Name: Skidtube

Stop



Start Date: 7/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN D205-634

Rev F

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D205-634-011
CHG 007

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

mt 11 07 26 (1)
HJ for BG 11-7-26

P4/7/25 (1)

mt 11 07 26 (1)

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Item Name: Skidtube

Start Date: 7/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

I30

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-634-011

Location: P
PPP rev:

7/17/26 ①

Packaging

I40

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

7/17/26
H11-07-26
G

Picklist Print

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Work Order ID: 72061

Parent Item: D205-634-011

Parent Item Name: Skidtube



Start Date: 7/19/2011

Required Date: 7/21/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S
 10.12.01 as per chg008 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041 		Manufactured	No			110	Each	4.0000	1	1			
Replacement Skidtube													

66454

Location	Loc Qty	Loc Code
FG073	4	
66454	2	
69988	1	
70144	1	

K10003

Manufactured No

110

Each

0.0000

1

72061



Saddle, D205-634-011

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-634-041	CHG	CHG002
DESC	Skidtube	STC	SH96-88
LOT	B66454	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H	STC	
PATENTS: US # 5735484, CA # 2222184 EUROPEAN No. # 0828655		MADE IN CANADA 02729-2	